



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4766-041
Job Sheet 202315



Part No: D4766-041

Job Qty: 1 pcs

Part Name: Skidtube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/19

Job Tracking No:

Due Date: 11/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4766 REV.F IPP REV:A 13.04.17 NEW ISSUE DD VERF:JLM IPP REV:B 13.08.08 PB2 DD VERF:JLM IPP REV:B 13.08.26 PB3 DD VERF:JLM IPP REV:C 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:D 15.06.10 AS PER DWG REV.C DD VERF:JLM IPP REV:E 16.03.23 AS PER DWG REV.D DD VERF:JLM IPP REV:F 19.09.18 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
120	Skidtubes - 1	1 pcs	11/22/19		0.00	1.00	Skidtubes - 1			
							Skidtubes - 2			
							Skidtubes - 3			
							Skidtubes - 4			
							Skidtubes - 5			
							Skidtubes - 6			
							Skidtubes - 7			
140	QC 5	1 pcs	11/22/19		0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			
							QC 5 - 81			
150	Handfinish - 1-1 Chemical-B4B	1 pcs	11/22/19		0.00	0.62	Handfinish - 1 - 1 - B4B			
							Handfinish - 1 - 2 - B4B			
							Handfinish - 1 - 3 - B4B			

DAS
68
9-89

NOV 19 2019

						Handfinish - 1 - 4 - B4B							
						Handfinish - 1 - 5 - B4B							
						Handfinish - 1 - 6 - B4B							
						Handfinish - 1 - 7 - B4B							
						Handfinish - 1 - 8 - B4B							
						Handfinish - 1 - 9 - B4B							
						Handfinish - 1 - 10 - B4B							
						Handfinish - 1 - 11 - B4B							
						Handfinish - 1 - 12 - B4B							
						Handfinish - 1 - 13 - B4B							
						Handfinish - 1 - 14 - B4B							
						Handfinish - 1 - 15 - B4B							
						Handfinish - 1 - 16 - B4B							
						Handfinish - 1 - 17 - B4B							
						Handfinish - 1 - 18 - B4B							
						Handfinish - 1 - 19 - B4B							
						Handfinish - 1 - 20 - B4B							
						Handfinish - 1 - 21 - B4B							
						Handfinish - 1 - 22 - B4B							
						160 QC 7	1 pcs	11/22/19	0.00	0.00		QC 7 - 10	
												QC 7 - 13	
												QC 7 - 14	
QC 7 - 15													
QC 7 - 17													
QC 7 - 18													
QC 7 - 19													
QC 7 - 2													
QC 7 - 28													
QC 7 - 3													
QC 7 - 30													
QC 7 - 34													
QC 7 - 36													
QC 7 - 37													
QC 7 - 41													
QC 7 - 47													
QC 7 - 48													
QC 7 - 51													
QC 7 - 58													
QC 7 - 59													
QC 7 - 60													
QC 7 - 9													
QC 7 - 68													
QC 7 - 50													
QC 7 - 67													
QC 7 - 40													
QC 7 - 24													
QC 7 - 43													
QC 7 - 61													
						Plex 10/24/19 11:24 AM Dart.lajeunesse.marie							

170 Skidtubes - 3 - B4B	1 pcs	11/22/19	0.00 1.72	QC 7 - 81	
				QC 7 - 76	
				QC 7 - 79	DO
				Skidtubes - 1 - B4B	DO
				Skidtubes - 2 - B4B	
				Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	
				Skidtubes - 5 - B4B	
180 QC 5	1 pcs	11/22/19	0.00 0.00	Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	BE
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
185 Skidtubes - 4 - B4B	1 pcs	11/22/19	0.00 3.44	QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Skidtubes - 1 - B4B	DO
				Skidtubes - 2 - B4B	
				Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	
188 QC 5	1 pcs	11/22/19	0.00 0.00	Skidtubes - 5 - B4B	
				Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	DAS
				QC 5 - 68	DEC 10 2019 68
				QC 5 - 9	9-89
210 Handfinish - 2-1 Pressure-B4B	1 pcs	11/22/19	0.00 0.62	QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Handfinish - 2 - 1 - B4B	
				Handfinish - 2 - 2 - B4B	DEC 10 2019
				Handfinish - 2 - 3 - B4B	
				Handfinish - 2 - 4 - B4B	

10/24/2019		[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie		DAS 41 DEC 10 2019	
220	Spray Paint - 2 - B4B	1 pcs	11/22/19	0.00 0.78	Spray Paint - 1 - B4B
					Spray Paint - 2 - B4B
					Spray Paint - 3 - B4B
					Spray Paint - 4 - B4B
230	QC 14	1 pcs	11/22/19	0.00 0.00	QC 14 - 15
					QC 14 - 2
					QC 14 - 34
					QC 14 - 41
					QC 14 - 51
					QC 14 - 58
					QC 14 - 59
					QC 14 - 9
					QC 14 - 68
					QC 14 - 40
					QC 14 - 19
					QC 14 - 43
					QC 14 - 24
					QC 14 - 61
					QC 14 - 81
260	Handfinish - 4-1-Assembly-B4B	1 pcs	11/22/19	0.00 0.62	Handfinish - 4 - 1 - B4B
					Handfinish - 4 - 10 - B4B
					Handfinish - 4 - 11 - B4B
					Handfinish - 4 - 12 - B4B
					Handfinish - 4 - 13 - B4B
					Handfinish - 4 - 14 - B4B
					Handfinish - 4 - 15 - B4B
					Handfinish - 4 - 2 - B4B
					Handfinish - 4 - 3 - B4B
					Handfinish - 4 - 4 - B4B
					Handfinish - 4 - 5 - B4B
					Handfinish - 4 - 6 - B4B
					Handfinish - 4 - 7 - B4B
					Handfinish - 4 - 8 - B4B
270	QC 5	1 pcs	11/22/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
300	Packaging 3-1 - Stock - B4B	1	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B

DAS
15
9-89

DAS
DEC 16 2019
68
9-89

pcs				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
310 QC 21 - SA	1 pcs	11/22/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	8-00
				QC 21 - SA - 53	

Part Op 120 - DRILL NEW NUT PLATE HOLES 1- Cut Aft end as per dwg D4766 2- Deburr ends 3-Drill Aft & Fwd Cap holes
Descriptions: using DT8678 & DT8901***DO NOT OPEN AFT CAP HOLES*** 4- Locate DT 105910 Pilot Drill all X-Bolt holes using
#30" drill. & Drill Ground wire hole on top of Tube. 5-Drill holes for D5520-1 doubler using DT10309 A & B, locating from
7th and 8th crossbolt holes from aft using .1875 clekos. Spot drill tube using #20 drill (note 10). Remove DT10309 B. Re-
install DT 10309 A drill thru tube and doubler using #20 drill (note 10), cleko as you go. Remove .1875 clekos and open
holes in tube and doubler to 0.750". Remove doublers and identify orientation. 6-Countersink rivet holes in skid tube detail
M ***NOTE*** 29 places only. 6- Open ground wire hole .297" section D-D (1) place and detail "I" (2) place. 7- Open Aft &
Fwd Cap holes using 0.208" drill. 8- Deburr holes. 9--Touch up alodine on D5520-1 doublers.
140 - QC5- Inspect part completeness to step on W/O
150 - Chemical Conversion Coat per QSI005 4.1
160 - QC7-Inspect Chemical Conversion Coat
170 - 1-Install doublers using DT10309 B. Shave rivets as required. Detail M. 2- Install nuttplate as per dwg (Detail Q) 3-
Bond web as per Dwg D4766 & QSI 015 A/R 241 Sike Flex Batch: 523695 Exp Date: 07/18/2020
start time : _____ end time: _____ ***NOTE, 32.6" FROM AFT END AS PER DWG D4766.
SHEET 6
180 - QC5- Inspect part completeness to step on W/O
185 - 1- Bend aft tube as per dwg VERIFY HEIGHT and record: 8.594 2- Remove bending mark and mark
center line on end of tube 3- Drill AFT float holes using DT NA A,B,C. 4- Open X-Bolt holes to size as per Dwg
D4766 and detail K 5- Drill Rivet Holes as per Dwg D4766 Using DT10065 6- Deburr Rivet holes & 0.750" holes and
touch up alodine rivet holes only. 7- Seal all faying surfaces using proseal and rivet Doubler as per Dwg D4766. A/R
Proseal Batch: 5729095 12H CURE TIME START TIME: 6:40 2019 NOTE SHAVE RIVET
AFTER 12HRS CURE TIME. 8- Ream holes to finish size and Swage x-bolt spacers as per Dwg D4766 and section C-C
9- Trim/Grind flush per QSI 002 10- Swage x-bolt spacer as per dwg D4766 section G-G. Trim and grind flush. Open thru
holes 0.625". 11- Deburr and blow out chips from inside of tube.
188 - QC5- Inspect part completeness to step on W/O
210 - Pressure Wash per QSI005 4.3/ Clean and remove all markings - Re-alodine tube as per QSI 005 section 4.1.2.1 do

not acid etch.
220 - ****PLUG GROUND WIRE HOLE AS PER SECTION D-D**** 1- Apply Primer as per QSI 005 4.2.1.3.3 and dwg
A/R Primer Batch: 5218188 2- Paint White as per QSI 005 4.2 and dwg A/R Paint
Batch: 5231052
230 - QC14- Inspect Spray Paint
240 - 1- Install Ground Wire inserts as per Dwg D4766. 2-Inspect for Foreign objects 3- FOR INSTALLATION OF THE
5534-1 HOSE SHIELD (section P-P and note 12.): -INSTALL ON FINISHED (PAINTED) SKIDTUBES ONLY -COAT
THE FAYING SURFACES WITH PROSEAL 890/1422. - INSTALL THE QTY (5) CR3213-5-06 RIVETS WET USING
PROSEAL 890/1422 A/R Proseal Batch: 522984 12H CURE TIME START TIME: 20-12-11
NOTE: SHAVE RIVET AFTER 12HRS CURE TIME. 4- Install Fwd & Aft caps as per Dwg D4766 and Detail "A" & "B".
Fastener must be install wet as per note (9). A/R 241 Sika Flex Batch: 5231095 Exp Date: 20-3-18 5-
Final Walk as per Dwg D4766 and QSI 005 4.4 Batch: 5229695
270 - QC5- Inspect part completeness to step on W/O
300 - Identify as per dwg & Stock Location:
310 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4766-041-BENT	Extrusion Bent	1 pcs (1 ea)	120-Skidtubes - 1	5223456
D5520-1	Doubler	2 pcs (2 ea)	120-Skidtubes - 1	5218523
CR1122-3-02.5	Rivet	4 Ea (4 ea)	170-Skidtubes - 3 - B4B	5232387
CR3212-5-05	Rivet	58 pcs (58 ea)	170-Skidtubes - 3 - B4B	5231315
D5085-1	Web	1 pcs (1 ea)	170-Skidtubes - 3 - B4B	5231167
MS21048L4	Nut Plate	2 Ea (2 ea)	170-Skidtubes - 3 - B4B	5167296
D2973	Cross Bolt Spacer	2 pcs (2 ea)	185-Skidtubes - 4 - B4B	5231418
D4686-1	Spacer	11 pcs (11 ea)	185-Skidtubes - 4 - B4B	5214502
D4753-1	Doubler	22 pcs (22 ea)	185-Skidtubes - 4 - B4B	5216890
D5304-1	Crossbolt Spacer	2 pcs (2 ea)	185-Skidtubes - 4 - B4B	5227195
MS20601-AD4W3	Rivet	44 Ea (44 ea)	185-Skidtubes - 4 - B4B	50572581
AELS-1032-130	Rivnut	3 Ea (3 ea)	260-Handfinish - 4-1-Assembly-B4B	5220803-1
AN3C4A	Bolt	3 Ea (3 ea)	260-Handfinish - 4-1-Assembly-B4B	5123445
AN3C5A	Bolt	2 Ea (2 ea)	260-Handfinish - 4-1-Assembly-B4B	5220659
AN526C1032R10	Screw	2 Ea (2 ea)	260-Handfinish - 4-1-Assembly-B4B	FAM138230-1
CR3212-5-05	Rivet	58 pcs (58 ea)	260-Handfinish - 4-1-Assembly-B4B	5166570
CR3213-5-06	Cherry Rivet	10 Ea (10 ea)	260-Handfinish - 4-1-Assembly-B4B	5166571
D2965	Cap	1 pcs (1 ea)	260-Handfinish - 4-1-Assembly-B4B	F164009
D2965-3	Cap	1 pcs (1 ea)	260-Handfinish - 4-1-Assembly-B4B	5218102
D3672-1	Washer, Phenolic	2 pcs (2 ea)	260-Handfinish - 4-1-Assembly-B4B	5233308
D5534-1	Hose Shield	2 pcs (2 ea)	260-Handfinish - 4-1-Assembly-B4B	
NAS1149C0332R	Washer (AN960C10L)	5 Ea (5 ea)	260-Handfinish - 4-1-Assembly-B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Skidtubes - 1	D4766-041-BENT	1	6	0
	D5520-1	2	34	0
170-Skidtubes - 3 - B4B	CR1122-3-02.5	4	32	0
	CR3212-5-05	58	489	0
	D5085-1	1	0	0
185-Skidtubes - 4 - B4B	MS21048L4	2	7	0
	D2973	2	48	0
	D4686-1	11	80	0
	D4753-1	22	130	0
	D5304-1	2	31	0
260-Handfinish - 4-1-Assembly-B4B	MS20601-AD4W3	44	303	0
	AELS-1032-130	3	11	0
	AN3C4A	3	1,496	0
	AN3C5A	2	819	0
	AN526C1032R10	2	41	0
	CR3212-5-05	58	489	0
	CR3213-5-06	10	59	0
	D2965	1	44	0
	D2965-3	1	41	0
	D3672-1	2	1,321	0
	D5534-1	2	8	0
	NAS1149C0332R	5	5,282	0

Part Specifications
Specifications could not be found.

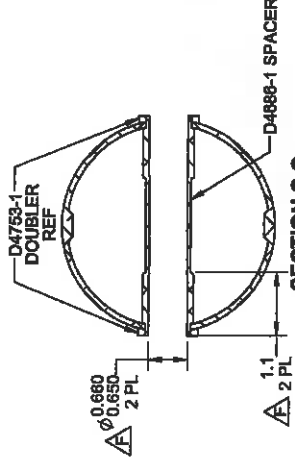
Plex 10/24/19 11:24 AM Dart.lajeunesse.marie

QTY	443	P/N	DESCRIPTION
X		D4768-043	SKIDTUBE SUB ASSY
11		D4886-1	SPACER
22		D4763-1	DOUBLER
1		D4768-045	SKIDTUBE SUB ASSY
2		D5304-1	CROSSBOLT SPACER
3		AELS-1032-130	INSERT
3		AN304A	BOLT
4		CR1122-3-02.5	RIVET
44		MS20601AD4W3	RIVET, BLIND, CSK
2		MS21048L4	NUTPLATE
3		NAS1149C0332R	WASHER

SECTION F-F
SCALE 6X

SECTION D-D
SCALE 6X

DETAIL E
SCALE 6X
22 PL



DETAIL G
SCALE 6X
BOTH SIDES

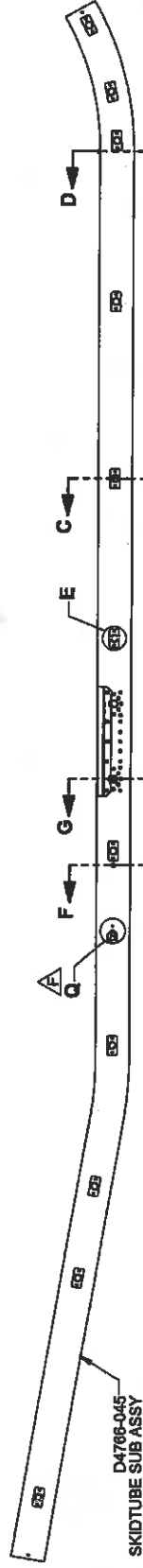
SECTION C-C
SCALE 6X
11 PL

INSTALL D4886-1 SPACER AFTER INSTALLING D4763-1 DOUBLERS AS FOLLOWS:

1. REAM $\phi 0.758$ THRU DOUBLERS AND SKIDTUBE.
2. INSERT D4686-1 SPACER
3. SWAGE TO $\phi 0.660 / 0.850 \times 1.0$ DP EACH SIDE PER DART QSI 002
4. TRIM/GRIND SPACER FLUSH WITH DOUBLER PER QSI 002

INSTALL D5304-1 CROSSBOLT SPACER AFTER INSTALLING D5520-1 DOUBLERS AS FOLLOWS:

1. OPEN PILOT HOLES THRU SKIDTUBE AND DOUBLERS TO $\phi 0.758$
2. INSERT D5304-1 CROSSBOLT SPACER
3. SWAGE TO $\phi 0.570 / 0.565 \times 1.0$ DP EACH SIDE PER DART QSI 002
4. OPEN HOLE THRU SPACER TO $\phi 0.625$



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME (REF 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 016 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 33.9 lbs
 - 8) SEAL FAYING SURFACES USING PROSEAL P/S 8901422 OR MIL-S-8802 CLASS B2 SEALANT

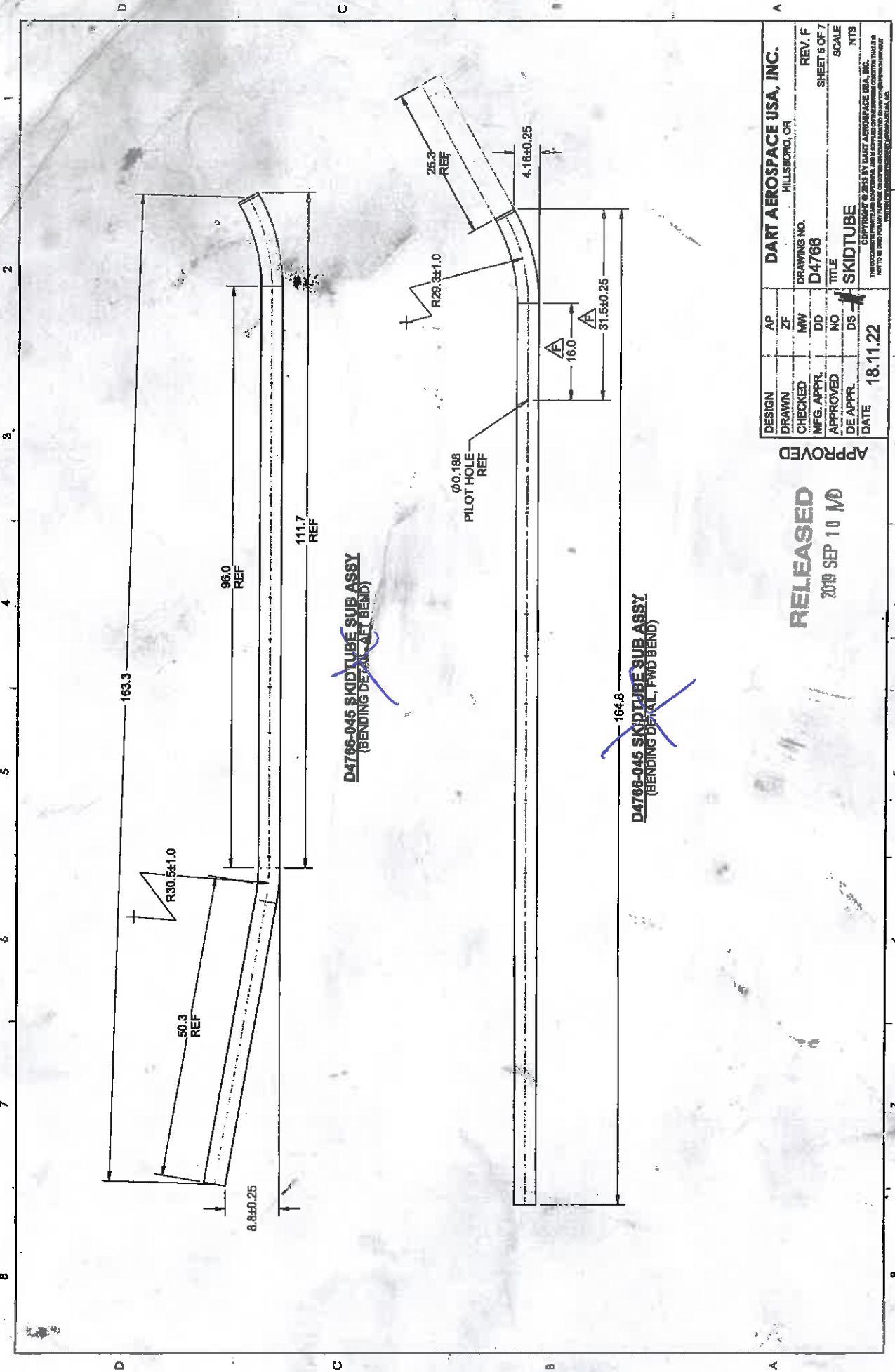
RELEASED
2019 SEP 10 11/0

APPROVED

DESIGN	AP	2F	DART AEROSPACE USA, INC.
DRAWN	MM	MM	HILLSBORO, OR
CHECKED	DD	DD	DRAWING NO. D4766
MFG. APPR.	NO	NO	REV. F
APPROVED	DS	DS	SHEET 3 OF 7
DE APPR.	DS	DS	SCALE
DATE	18.11.22	18.11.22	NTS

SKIDTUBE

COMPONENT 8 AND 9T NOT AEROSPACE USA, INC.
THIS DOCUMENT IS PRIVATE AND UNCLASSIFIED. IT IS RELEASED FOR THE APPROVED DISSEMINATION BY A
NOT TO BE RELEASED FOR ANY OTHER PURPOSE OR TO BE USED FOR ANY OTHER PURPOSE WITHOUT THE
APPROVAL OF THE DISSEMINATION AUTHORITY.

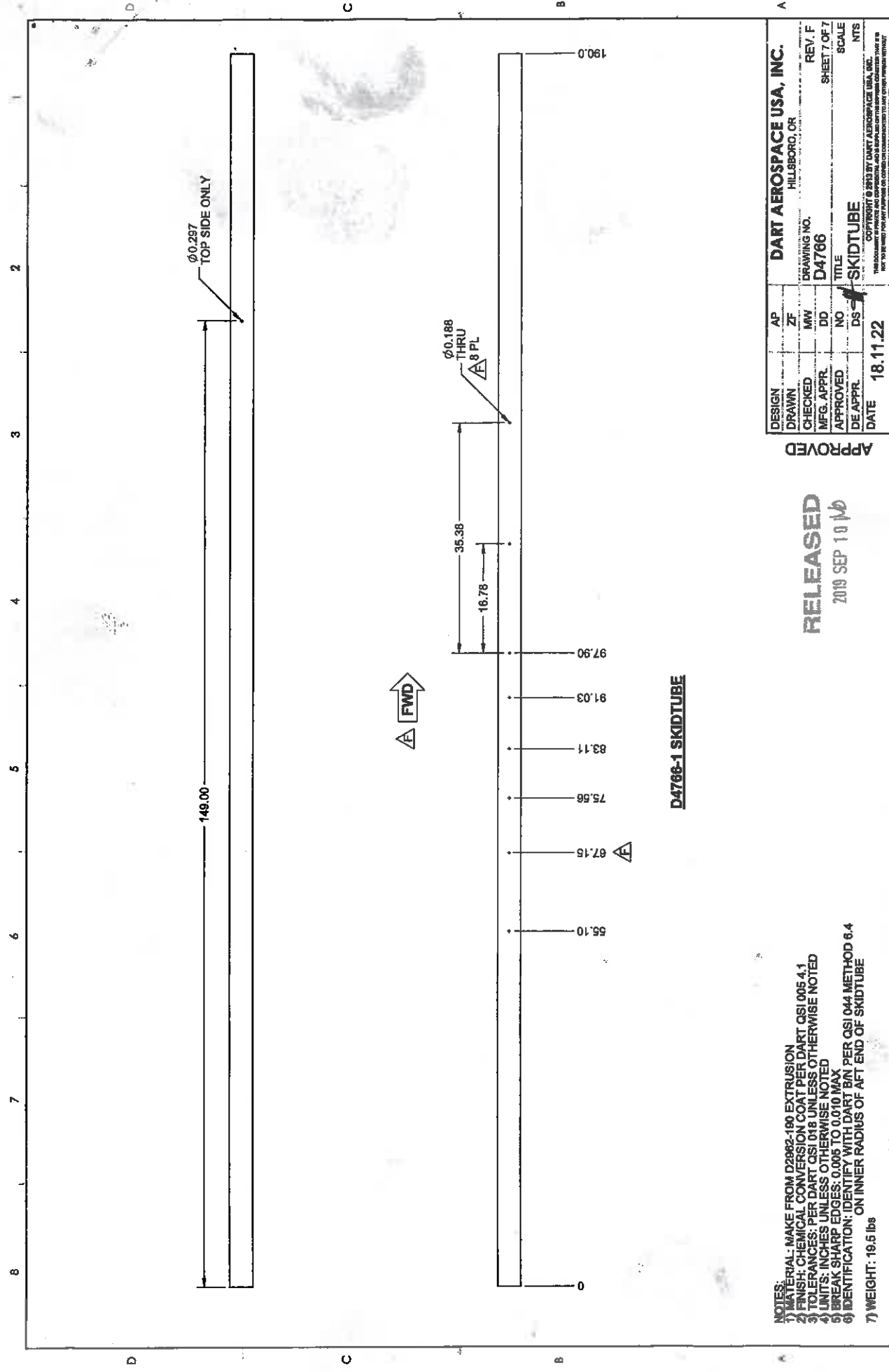


RELEASED
2019 SEP 10 10

DESIGN	AP	DART AEROSPACE USA, INC.
DRAWN	ZF	HILLSBORO, OR
CHECKED	MW	
MFG. APPR.	DD	DRAWING NO. D4766
APPROVED	NO	TITLE SKIDTUBE
DE APPR.	DS	SCALE NTS
DATE	18.11.22	

REVISIONS
REV. F
SHEET 5 OF 7
SCALE
NTS

THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE TO THE PUBLIC. IT IS THE PROPERTY OF DART AEROSPACE USA, INC. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE USA, INC.



NOTES:
1) MATERIAL: MAKE FROM D2962-180 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) BREAK: BREAK ALL SHARP EDGES TO 0.010 MAX
5) IDENTIFICATION: IDENTIFY WITH DART BN PER QSI 044 METHOD 6.4
6) WEIGHT: ON INNER RADIUS OF AFT END OF SKIDTUBE
7) WEIGHT: 19.5 lbs

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
						Completed By			
						Lead hand / Supervisor			
						QC / QA Coordinator			

